Seated valves (PN 16)

VRG 2 – 2-way valve, external thread
VRG 3 – 3-way valve, external thread

Description

VRG 2   VRG 3

VRG valves provide a quality, cost effective solution for most water and chilled applications.

The valves are designed to be combined with following actuators:

- With AMV(E) 335, AMV(E) 435 or AMV(E) 438 SU actuators.
- With AMV(E) 25, 25 SU/SD, 35 or AMV 323/423/523 actuators (with adapter **065Z0311**).

Combinations of actuators is evident under section "Dimension".

Features:

- Bubble tight design
- Snap mechanical connection together with AMV(E) 335, AMV(E) 435
- Dedicated 2-port valve
- Suitable for diverting applications (3-port)

Main data:

- DN 15-50
- k_{vs} 0,63-40 m³/h
- PN 16
- Temperature:
  - Circulation water / glycolic water up to 50 %: 2 (−10*) … 130 °C
  * At temperatures from −10 °C up to +2 °C use stem heater
- Connections:
  - External thread
- Compliance with Pressure Equipment Directive 97/23/EC

Ordering

Example:
3-way valve; DN 15; k_{vs} 1,6; PN 16; T_{max} 130 °C; ext. thread

- 1× VRG 3 DN 15 valve
    Code No.: **065Z0113**

Option:
- 3× Tailpieces
    Code No.: **065Z0291**

2 & 3-way valves **VRG (external thread)**

Picture	DN	k_{vs} (m³/h)	Code No.	
			VRG 2	VRG 3
	15	0,63	**065Z0131**	**065Z0111**
		1,0	**065Z0132**	**065Z0112**
		1,6	**065Z0133**	**065Z0113**
		2,5	**065Z0134**	**065Z0114**
		4,0	**065Z0135**	**065Z0115**
	20	6,3	**065Z0136**	**065Z0116**
	25	10	**065Z0137**	**065Z0117**
	32	16	**065Z0138**	**065Z0118**
	40	25	**065Z0139**	**065Z0119**
	50	40	**065Z0140**	**065Z0120**

Ordering *(continued)*

Accessories - **Tailpieces**

Type		DN	Code No.
Tailpiece [1]	Rp ½	15	**065Z0291**
	Rp ¾	20	**065Z0292**
	Rp 1	25	**065Z0293**
	Rp 1¼	32	**065Z0294**
	Rp 1½	40	**065Z0295**
	Rp 2	50	**065Z0296**

[1] 1 tailpiece internal thread for VRG ext. thread (Ms - CuZn39Pb3)

Accessories - **Adapter & stem heater**

Type	for actuators	Code No.
Adapter	AMV(E) 25/35/323/423/523	**065Z0311**
Stem heater	AMV(E) 335/435	**065Z0315**

Service kits

Type	DN	Code No.
Stuffing box	15	**065Z0321**
	20	**065Z0322**
	25	**065Z0323**
	32	**065Z0324**
	40/50	**065Z0325**

Technical data

Nominal diameter	DN	15					20	25	32	40	50
k_{vs} value	m³/h	0,63	1,0	1,6	2,5	4,0	6,3	10	16	25	40
Stroke	mm	10								15	
Control range		30:1		50:1			100:1				
Control characteristic		LOG: port A-AB; LIN: port B-AB									
Cavitation factor z		≥ 0,4									
Leakage		A - AB bubble tight design									
		B - AB ≤ 1,0 % of k_{vs}									
Nominal pressure	PN	16									
Max. closing pressure	bar	Mixing: 4									
		Diverting: 1									
Medium		Circulation water / glycolic water up to 50 %									
Medium pH		Min. 7, Max. 10									
Medium temperature	°C	2 (−10 [1]) … 130									
Connections		ext. thread									
Materials											
Valve body		Grey cast iron EN-GJL-250 (GG-25)									
Valve stem		Stainless steel									
Valve cone		Brass									
Stuffing box sealing		EPDM									

[1] At temperatures from -10 up to +2 °C use stem heater

Pressure temperature diagram

Maximum allowed operating pressure as a function of medium temperature.

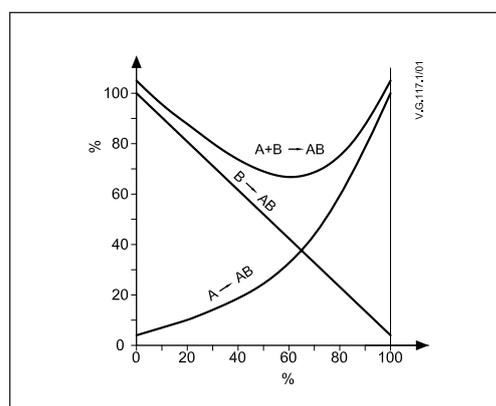| **Data sheet** | **Seated valves VRG 2, VRG 3** |
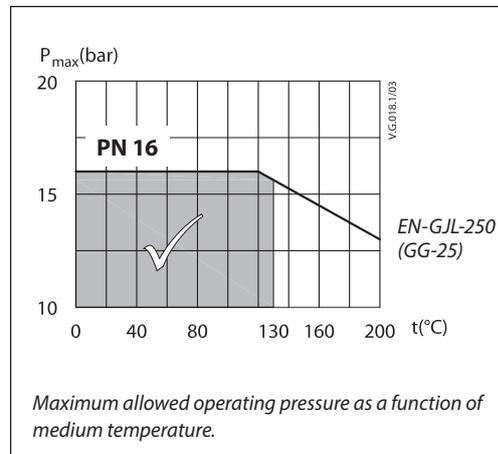
Valve characteristics

Valve characteristics log (2-way)
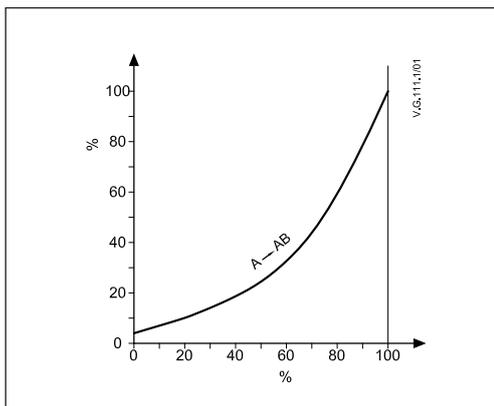
Valve characteristics log/lin (3-way)
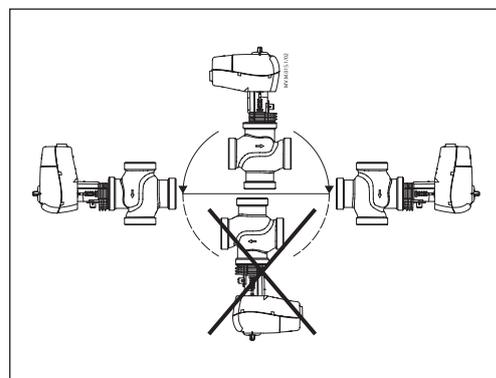

**Installation**

Valve mounting
Before valve mounting the pipes have to be cleaned and free from abrasion. Valve must be mounted according to flow direction as indicated on valve body except by diverting, where valve can be mounted oposite to the flow direction (flow oposite to indication on the valve body). Mechanical loads of the valve body caused by the pipes are not allowed. Valve should be free of vibrations as well.

Installation of the valve with the actuator is allowed in horizontal position or upwards. Installation downwards is not allowed.

Note:
Install a strainer upstream of the valve (e.g. Danfoss FVR/FVF)
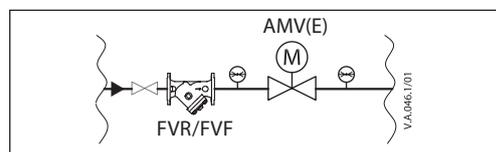
Fig. 1: Mixing or diverting connection

Fig. 3: Mixing valve used in diverting application

Fig. 2: Mixing valve used in mixing application

Fig. 4: Diverting valve used in diverting application

Mixing or diverting connection
3-way valve can be used either as mixing or diverting valve (fig.1).

If 3-way valve is installed as mixing valve meaning that A and B ports are inlet ports, and AB port is outlet port it can be installed in mixing (fig.2) or diverting application (fig.3).
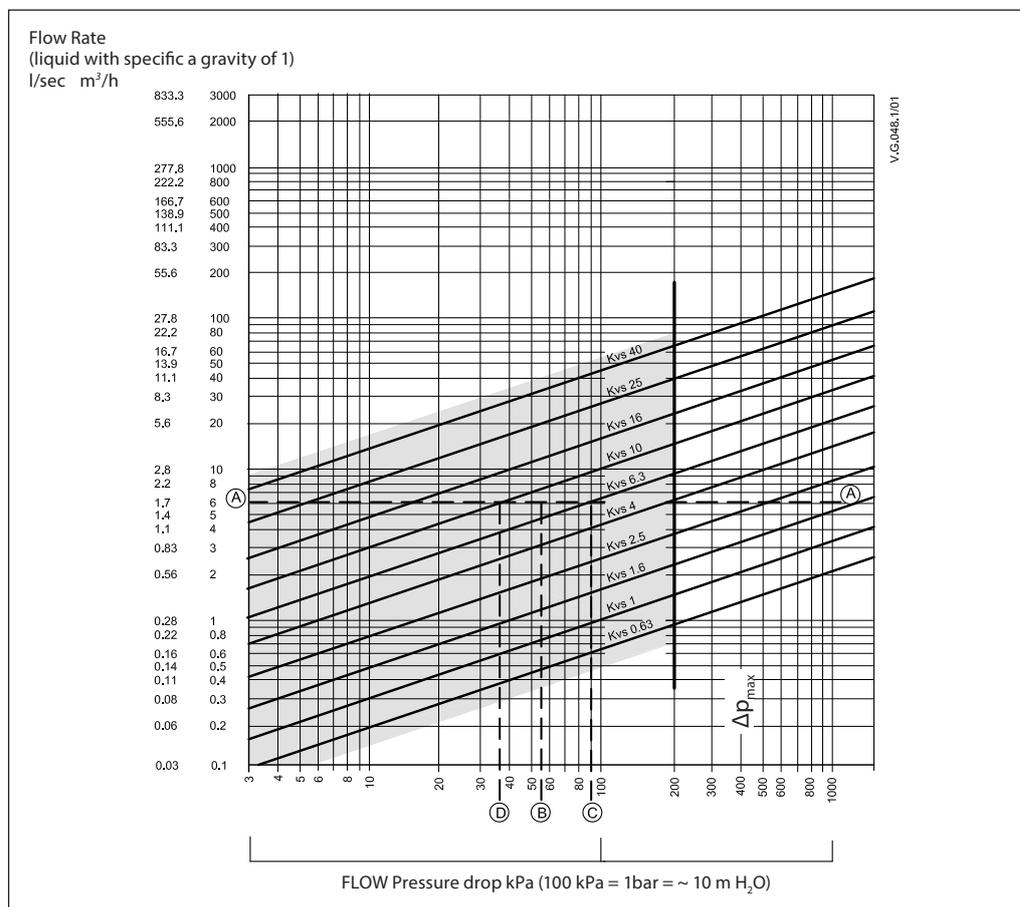
3-way valve can be also installed as diverting valve in diverting application (fig.4) meaning that AB port is inlet and A and B ports are outlets.

Note:
Maximal closing pressure for mixing and diverting installation are not the same. Please refer to values stated in Technical data section.

Data sheet	Seated valves VRG 2, VRG 3

Disposal

The valve must be dismantled and the elements sorted into various material groups before disposal.

Sizing

Flow Rate
(liquid with specific a gravity of 1)
l/sec   m³/h

FLOW Pressure drop kPa (100 kPa = 1bar = ~ 10 m H₂O)

V.G.048.J/01

Example

Design data:
Flow rate: 6 m³/h
System pressure drop: 55 kPa

Locate the horizontal line representing a flow rate of 6 m³/h (line A-A). The valve authority is given by the equation:

$$\text{Valve authority, } a = \frac{\Delta p_1}{\Delta p_1 + \Delta p_2}$$

Where:

Δp_1 = pressure drop across the fully open valve

Δp_2 = pressure drop across the rest of the circuit with a full open valve

The ideal valve would give a pressure drop equal to the system pressure drop (i.e. an authority of 0,5):

if: $\Delta p1 = \Delta p_2$

$$a = \frac{\Delta p_1}{2 \times \Delta p_1} = 0,5$$

In this example an authority of 0,5 would be given by a valve having a pressure drop of 55 kPa at that flow rate (point B). The intersection of line A–A with a vertical line drawn from B lies between two diagonal lines; this means that no ideally-sized valve is available.
The intersection of line A–A with the diagonal lines gives the pressure drops stated by real, rather than ideal, valves. In this case, a valve with k_{VS} 6,3 would give a pressure drop of 90,7 kPa (point C):

$$\text{hance valve authority} = \frac{90,7}{90,7 + 55} = 0,62$$

The second largest valve, with k_{VS} 10, would give a pressure drop of 36 kPa (point D):

$$\text{hence valve authority} = \frac{36}{36 + 55} = 0,395$$

Generally, for a 3 port application, the smaller valve would be selected (resulting in a valve authority higher than 0,5 and therefore improved control). However, this will increase the total pressure and should be checked by the system designer for compatibility with available pump heads, etc. The ideal authority is 0,5 with a preferred range of between 0,4 and 0,7.

Data sheet   **Seated valves VRG 2, VRG 3**

Design
(Design variations are possible)

VRG 2
1. Valve body
2. Valve insert
3. Valve cone
4. Valve stem
5. Moving valve seat
   (pressure relieved)
6. Stuffing box

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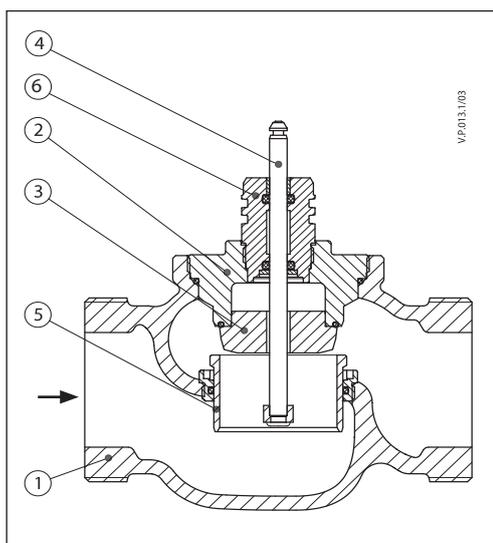
VRG 3
1. Valve body
2. Valve insert
3. Valve cone
4. Valve stem
5. Valve seat
6. Pressure relieve chamber
7. Stuffing box

V.P.019.1/02

Data sheet   **Seated valves VRG 2, VRG 3**

Dimensions

*AMV(E) 335, 435 +
VRG 2*

*AMV(E) 335, 435 +
VRG 3*

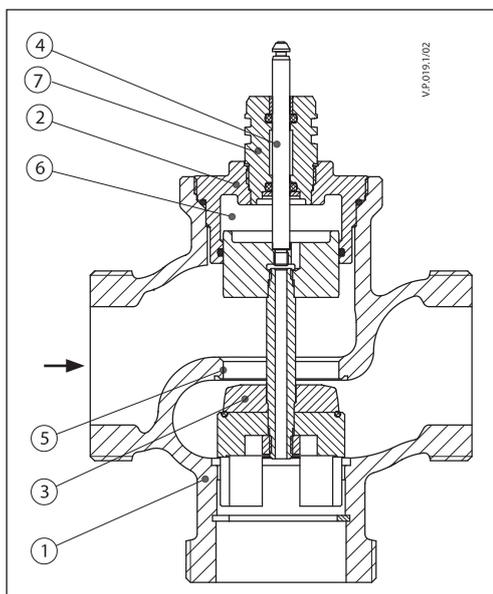| Type	DN	Connection	L	H	H₁	L₁	H₂	Weight
		G [1)			mm			(kg)
VRG 2	15	1	80	29	191	128		0,66
	20	1¼	80	31	193	128		0,78
	25	1½	95	32	197	151	-	1,07
	32	2	112	35	201	178		1,48
	40	2¼	132	45	213	201		2,60
	50	2 ¾	160	48	217	234		3,64
VRG 3	15	1	80	40	191	128	64	0,71
	20	1¼	80	45	193	128	69	0,90
	25	1½	95	50	196	151	78	1,22
	32	2	112	58	201	178	91	1,82
	40	2¼	132	75	230	201	110	3,17
	50	2 ¾	160	83	243	234	120	5,01

[1) G … external thread DIN ISO 228/01
If stem heater is used dimension H1 is increased for 31 mm.

Dimensions (continued)

AMV(E) 438 SU +
VRG 2

AMV(E) 25/35 +
VRG 2 +
adapter **065Z0311**

AMV(E) 438 SU +
VRG 3

AMV(E) 25/35 +
VRG 3 +
adapter **065Z0311**

Type	DN	Connection	L	H	H₁
		G [1]	mm		
VRG 2	15	1	80	29	216
	20	1¼	80	31	218
	25	1½	95	32	222
	32	2	112	35	226
	40	2¼	132	45	237
	50	2 ¾	160	48	242
VRG 3	15	1	80	40	216
	20	1¼	80	45	218
	25	1½	95	50	222
	32	2	112	58	226
	40	2¼	132	75	255
	50	2 ¾	160	83	268

[1] *G … external thread DIN ISO 228/01*
If stem heater is used dimension H1 is increased for 5 mm.

Dimensions *(continued)*

AMV323/423/523 +
VRG 2 +
adapter 065Z0311

AMV323/423/523 +
VRG 3 +
adapter 065Z0311

Type	DN	Connection		L	H	H1
		Rp [1]	G [2]		mm	
VRB 2	15	½	1	80	25	223
	20	¾	1¼	80	29	225
	25	1	1½	95	29	229
	32	1¼	2	112	35	233
	40	1½	2¼	132	43	244
	50	2	2 ¾	160	47	249
VRB 3	15	½	1	80	40	223
	20	¾	1¼	80	45	225
	25	1	1½	95	50	229
	32	1¼	2	112	58	233
	40	1½	2¼	132	75	262
	50	2	2 ¾	160	83	275

[1] Rp … internal thread EN 10226-1
[2] G … external thread DIN ISO 228/01
If stem heater is used dimension H1 is increased for 5 mm.